SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

ROCESSED AUG 0 8 2008 P THOMSON FINANCIAL

FORM D

UNIFORM LIMITED OFFERING EXEMPTION

NOTICE OF SALE OF SECURITIES
PURSUANT TO REGULATION D,
SECTION 4(6), AND/OR

OMB Number: 3235-0076

Expires: April 30, 2008

Estimated average burden hours per

response . . . 16.00



Name of Offering (Check if this is an an	nendment and name has changed, and indica	ate change.) /27/a					
Offering of membership units		19/120					
Filing Under (Check box(es) that apply):	Rule 504 Rule 505 Rule	Section 4(6) ÚLOE					
Type of Filing: New Filing	Amendment						
	A. BASIC IDENTIFICATION DATA						
1. Enter the information requested about the	e issuer:						
Name of Issuer (Check if this is an amer	ndment and the name has changed and indic	ate change.)					
Harland Medical Systems, LLC							
Address of Executive Offices	(Number and Street, City, State, Zip	Telephone Number (Including Area Code)					
	Code)						
7418 Washington Avenue South, Eden Prairie, MN 55344 952-941-0475							
Address of Principal Business Operations	(Number and Street, City, State, Zip Code)	Telephone Number (Including Area Code)					
(if different from executive offices) Sam	e as above.	Same as above.					
Brief Description of Business							
Develops, manufactures and markets star	ndard automation systems for applying a	nd testing medical device coatings.					
Type of Business Organization							
corporation	limited partnership, already formed	other (please specify): Limited Liability					
_	_	Company					
business trust	limited partnership, to be formed						
	Month Year						
Actual or Estimated Date of Incorporation of							
Jurisdiction of Incorporation or Organizatio	n: (Enter two-letter U.S. Postal Service abb	previation for state; M N					
	CN for Canada; FN for other foreign juri						

GENERAL INSTRUCTIONS

Federal.

Who Must File. All issuers making an offering of securities in reliance on an exemption under Regulation D or Section 4(6), 17 CFR 230.501 et seq. or 15 U.S.C. 77d(6).

When To File. A notice must be filed no later than 15 days after the first sale of securities in the offering. A notice is deemed filed with the U.S. Securities and Exchange Commission (SEC) on the earlier of the date it is received by the SEC at the address given below or, if received at that address after the date on which it is due, on the date it was mailed by United States registered or certified mail to that address.

Where To File. U.S. Securities and Exchange Commission, 450 Fifth Street, N.W., Washington, DC 20549.

Copies Required. Five (5) copies of this notice must be filed with the SEC, one of which must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

Information Required. A new filing must contain all information requested. Amendments need only report the name of the issuer and offering, any changes thereto, the information requested in Part C, and any material changes from the information previously supplied in Parts A and B. Part E and the Appendix need not be filed with the SEC.

Filing Fee. There is no federal filing fee.

State.

This notice shall be used to indicate reliance on the Uniform Limited Offering Exemption (ULOE) for sales of securities in those states that have adopted ULOE and that have adopted this form. Issuers relying on ULOE must file a separate notice with the Securities Administrator in each state where sales are to be, or have been made. If a state requires the payment of a fee as a precondition to the claim for the exemption, a fee in the proper amount shall accompany this form. This notice shall be filed in the appropriate states in accordance with state law. The Appendix to the notice constitutes a part of this notice and must be completed.

ATTENTION

Failure to file notice in the appropriate states will not result in a lost of the federal exemption. Conversely, failure to file the appropriate federal notice will not result in a loss of an available state exemption unless such exemption is predicated on the filing of a federal notice.

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		A DACIC IDENTIFIE	CATION		
		A. BASIC IDENTIFI	CATION DATA		
2. Enter the information req	•	-			
		•	within the past five year	•	
 Each beneficial own of equity securities or 	er having the pov f the issuer;	ver to vote or dispose, o	or direct the vote or disp	position of, 10 per	cent or more of a class
Each executive offic	er and director o	f the corporate issuers a	and of corporate general	and managing pa	artners of partnership
issuers; and		•	1 6	0 01	1 1
 Each general and ma 	naging partner o	f partnership issuers.			
Check Box(es) that Apply:	Promoter	⊠ Beneficial Owner	Executive Officer	Director	☐ General and/or Managing Partner
Full Name (last name first, if	individual)			 	
Anderson, Jonathan D. Business or Residence Address	ss (number and s	traat aity stata sin aas			
7418 Washington Avenue So			16)		
Check Box(es) that Apply:	Promoter	Beneficial		□ Director	General and/or
		Owner	Officer		Managing Partner
Full Name (last name first, if	individual)				
Shaffer, Stephen G.					
Business or Residence Address	,		le)		
7418 Washington Avenue So			57 p .:	N75	
Check Box(es) that Apply:	Promoter	⊠ Beneficial Owner	∑ Executive Officer	□ Director	☐ General and/or Managing Partner
Full Name (last name first, if	individual)	Owner	Officei		Ivialiaging I arulei
Harless, Mark	marvidual)				
Business or Residence Address	ss (number and s	treet, city, state, zip coo	le)		
7418 Washington Avenue Se	outh, Eden Prai	rie, MN 55344			
Check Box(es) that Apply:	Promoter	☐ Beneficial		Director	General and/or
E HAT (1 C ic	. 1 1	Owner	Officer		Managing Partner
Full Name (last name first, if Summerville, Andrew B.	individual)				
Business or Residence Address	ss (number and s	treet city state zin coo	le)		
7418 Washington Avenue So	,		10)		
Check Box(es) that Apply:	Promoter	Beneficial	Executive	□ Director	General and/or
		Owner	Officer		Managing Partner
Full Name (last name first, if	individual)				
Howse, G. Craig	/ 1 . 1 .		1 \		
Business or Residence Addres 7418 Washington Avenue So			ie)		
Check Box(es) that Apply:		Beneficial	Executive	Director	General and/or
Check Box(es) that Apply:	Promoter	Owner	Officer	Director	Managing Partner
Full Name (last name first, if	individual)	- CWINOT	<u> </u>		Trumugmig 1 drifter
Business or Residence Address	ss (number and s	treet, city, state, zip coo	le)		······································
Check Box(es) that Apply:	Promoter	Beneficial Owner	Executive Officer	Director	General and/or Managing Partner
Full Name (last name first, if	individual)				
	·				
Business or Residence Address	ss (number and s	treet, city, state, zip coo	le)		

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

					B. IN	FORMA'	TION ABO	OUT OFF	ERING				
1.	Has the is	suer s	sold, or do	oes the issu	er intend t	o sell, to n	on-accredi	ted investo	ors in this o	offering?		Yes 🔲	No
	What is th	e mii	nimum in	vestment th	at will be	accepted f	rom any				\$		22,500
											•	Yes	No
3.	Does the o	fferi	ng permit	joint owne	ership of a	single uni	t?	•••••		• • • • • • • • • • • • • • • • • • • •	••••••	🛛	
	any commented offering SEC and/orare associonly.	nissions in the second	on or similar or similar or similar or state or persons or similar	ilar remune 1 to be liste or states, li of such a br	eration for ed is an as st the nameroker or d	solicitatio ssociated p e of the br	n of purch erson or a oker or de	asers in co gent of a b aler. If mo	onnection voroker or	vith sales of lealer registre (5) person	or indirect of securities stered with ons to be listoker or dea	in the ted	
Full	Name (las	t nan	ne first, if	'individual)								
Busi	ness or Re	sider	nce Addre	ess (number	and stree	t, city, state	e, zip code	·)					
	<u> </u>						···		··	***			
Nam	e of Asso	ciated	l Broker o	or Dealer									
				d Has Solic						<u> </u>			
State		ates	or cneck	individual	states)	***************************************	• • • • • • • • • • • • • • • • • • • •	*************	•••••	••••••	*****************	🗀	All
[AL] [IL] [MT [RI]	[IN] [NE]]	[AZ] [IA] [NV] [SD]	[AR] [KS] [NH] [TN]	[CA] [KY] [NJ] [TX]	[CO] [LA] [NM] [UT]	[CT] [ME] [NY] [VT]	[DE] [MD] [NC] [VA]	[DC] [MA] [ND] [WA]	[FL] [MI] [OH] [WV]	[GA] [MN] [OK] [WI]	[HI] [MS] [OR] [WY]	[ID] [MO] [PA] [PR]
				individual									
Busi	ness or Re	sider	nce Addre	ess (number	and stree	t, city, state	e, zip code	·)					
Nam	ne of Asso	ciated	l Broker o	or Dealer							<u> </u>	· · · <u>- · ·</u>	
	ck "All St			d Has Solic individual								🗆	All
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Full	Name (las	t nan	ne first, if	individual))								
Busi	ness or Re	sider	nce Addre	ess (number	and stree	t, city, state	e, zip code	*)					<u> </u>
Nam	ne of Asso	iated	l Broker o	or Dealer									
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[AL] [IL] [MT [RI]] [AK [IN]] [NE]	[AZ] [IA] [NV] [SD]	[AR] [KS] [NH] [TN]	[CA] [KY] [NJ] [TX]	[CO] [LA] [NM] [UT]	[CT] [ME] [NY] [VT]	[DE] [MD] [NC] [VA]	[DC] [MA] [ND] [WA]	[FL] [MI] [OH] [WV]	[GA] [MN] [OK] [WI]	[HI] [MS] [OR] [WY]	[ID] [MO] [PA] [PR]

(Use blank sheet, or copy and use additional copies of this sheet, as necessary.)

1.	Enter the aggregate offering price of securities included in this offering and the total amount already sold. Enter "O" if answer is "none" or "zero." If the transaction is an exchange offering, check this box \(\square\) and indicate in the columns below the amounts of the securities offered for exchange and already exchanged.				
	Type of Security	Aggregate Offering Pri		•	Amount Already Sold
	Debt	1.012.500		\$ -	212.002
	Equity\$ Common Preferred	1,012,500		\$ -	313,992
	Convertible Securities (including warrants)\$			\$	
	Partnership Interests\$			\$	
	Other			\$ _	
	Total\$	1,012,500		\$ _	313,992
	Answer also in Appendix, column 3, if filing under ULOE.				
2.	Enter the number of accredited and non-accredited investors who have purchased securities in this offering and the aggregate dollar amounts of their purchases. For offerings under Rule 504, indicate the number of persons who have purchased securities and the aggregate dollar amount of their purchases on the total lines. Enter "O" if answer is "none" or "zero."				A
		Number of	f		Aggregate Dollar Amount
		Investors	•		of Purchases
	Accredited Investors	4		\$_	313,992
	Non-accredited Investors	0		\$ _	0
	Total (for filings under Rule 504 only)			\$ -	
	Answer also in Appendix, column 4, if filing under ULOE.				
3.	If this filing is for an offering under Rule 504 or 505, enter the information requested for all securities sold by the issuer, to date, in offerings of the types indicated, in the twelve (12) months prior to the first sale of securities in this offering. Classify securities by type listed in Part C - Question 1.	Type of			Dollar
	Type of Offering	Security		_	Amount Sold
	Rule 505			\$ -	
	Regulation A			¢ -	
	Total		_	\$ - \$	
	1041			Ψ-	
4.	a. Furnish a statement of all expenses in connection with the issuance and distribution of the securities in this offering. Exclude amounts relating solely to organization expenses of the issuer. The information may be given as subject to future contingencies. If the amount of an expenditure is not known, furnish an estimate and check the box to the left of the estimate.				
	Transfer Agent's Fees			\$_	0
	Printing and Engraving Costs			\$	0
	Legal Fees		\boxtimes	\$	6,500
	Accounting Fees			\$	0
	Engineering Fees	•••••		\$	0
	Sales Commissions (specify finders' fees separately)	•••••		\$	0
	Other Expenses (identify)			\$ -	0
	Total		\boxtimes	\$	6,500
	 Enter the difference between the aggregate offering price given in response to Part C - Question 1 and total expenses furnished in response to Part C - Question 4.a. This difference is the "adjusted gross proceeds to the issuer.". 			\$	1,006,000

C. OFFERING PRICE, NUMBER OF INVESTORS, EXPENSES AND USE OF PROCEEDS

5. Indicate below the amount of the adjusted gross proceeds to the issuer used or proposed to be used for each of the purposes shown. If the amount for any purpose is not known, furnish an estimate and check the box to the left of the estimate. The total of the payments listed must equal the adjusted gross proceeds to the issuer set forth in response to Part C – Question 4.b. above.

Topolise to Tark C. Question includes to		Payments to Officers, Directors, & Affiliates		Payments to Others
Salaries and fees	□ \$	0	<u></u> □ \$	0
Purchase of real estate	□ \$	0	\$	0
Purchase, rental or leasing and installation of machinery and equipment	□ \$	0	\$	0
Construction or leasing of plant buildings and facilities	□ \$	0	_ _	0
Acquisition of other businesses (including the value of securities involved in this offering that may be used in exchange for the assets or securities of another issuer pursuant to a merger)	□ \$	0	_ _	0
Repayment of indebtedness	□ \$	0	_ _	0
Working capital	□ \$	0	_ ⊠ \$	1,006,000
Other (specify)	□ \$	0	_ 🗆 \$	0
	□ \$	0	_ _	0
	□ \$	0	s	0
Column Totals.	□ \$	0	_ ⊠ \$	1,006,000
Total Payments Listed (column totals added)		. 🛛 🖠 💲	 1,006,0	000

D. FEDERAL SIGNATURE

The issuer has duly caused this notice to be signed by the undersigned duly authorized person. If this notice is filed under Rule 505, the following signature constitutes an undertaking by the issuer to furnish to the U.S. Securities and Exchange Commission, upon written request of its staff, the information furnished by the issuer to any non-accredited investor pursuant to paragraph (b)(2) of Rule 502.

Issuer (Print or Type)	Signature /	Date
Harland Medical Systems, LLC	ATTO De	7/29/06
Name of Signer (Print or Type)	Title of Signer (Print or Type)	
Jonathan Anderson	Chief Manager	

ATTENTION

Intentional misstatements or omissions of fact constitute federal criminal violations. (See 16 U.S.C. 1001.)

		E. STATE SIGNATURE						
1.	Is any party described in 17 CFR 230.262 presen rule?	tly subject to any of the disqualification provisions of such	YES	NO				
	See App	endix, column 5, for state response.						
2.	The undersigned issuer hereby undertakes to furr on Form D (17 CFR 239.500) at such times as re	nish to any state administrator of any state in which this notice is quired by state law.	s filed, a 1	notice				
3.	The undersigned issuer hereby undertakes to furnish to the state administrator, upon written request, information furnished by the issuer to offerees.							
4.	The undersigned issuer represents that the issuer is familiar with the conditions that must be satisfied to be entitled to the Uniform Limited Offering Exemption (ULOE) of the state in which this notice is filed and understands that the issuer claiming the availability of this exemption has the burden of establishing that these conditions have been satisfied.							
	e issuer has read this notification and knows the cundersigned duly authorized person.	contents to be true and has duly caused this notice to be signed	on its be	half by				
Iss	uer (Print or Type)	Signature Date						
Ha	rland Medical Systems, LLC	1/24/0						
Na	me of Signer (Print or Type)	Title of Signer (Print or Type)						
Joi	nathan Anderson	Chief Manager						

Instruction: Print the name and title of the signing representative under his signature for the state portion of this form. One copy of every notice on Form D must be manually signed. Any copies not manually signed must be photocopies of the manually signed copy or bear typed or printed signatures.

APPENDIX

1	Intend To I Accre Inves	To Sell Non- edited tor In ate -Item1)	3 Type Of Security And Aggregate Offering Price Offered In State (Part C-Item 1)	Type of I	n State	5 Disqualification under State ULOE (If Yes, Attach Explanation Of Waiver Granted) (Part E-Item 1)			
State	Yes	No	Membership Units	Number Of Accredited Investors	Amount	Number Of Non- Accredited Investors	Amount	Yes	No
AL									
AK	ļ								
AZ									
AR									
CA									
СО									
CT									
DE						····			
DC									
FL		X		2	\$169,992	0	0		X
GA									
HI									
ID									
IL						<u> </u>			
IN						··			
IA						·· ·			
KS									
KY									
LA									, -
ME				-		· · · · · · · · · · · · · · · · · · ·			
MD						<u> </u>			
MA									
MI						· · · · · · · · · · · · · · · · · · ·			
MN		Х		2	\$144,000	0	0		X
MS									

APPENDIX

1	Accre Inves	To Sell Non- edited tor In ate	3 Type Of Security And Aggregate Offering Price Offered In State (Part C-Item 1)	Type of I	5 Disqualification under State ULOE (If Yes, Attach Explanation Of Waiver Granted) (Part E-Item 1)				
State	Yes	No	Membership Units	Number Of Accredited Investors	Amount	Number Of Non- Accredited Investors	Amount	Yes	No
МО							<u> </u>		
MT		 							
NE									
NV									
NH							<u></u>		
NJ									
NM		3							
NY									
NC									
ND									
ОН									
OK									
OR									
PA									
RI									
SC									
SD									
TN									
TX									
UT									
VT									
VA									
WA									
wv									
WI									
WY									
PR	 								